

# NS-AT6101-3

## 三旋转工作台

THREE ROTARY WORKING TABLE

消除操作者/设备等待的时间浪费，  
极大的提高工作效率！

Eliminate the operator / equipment waiting for a waste of time,  
Greatly improved work efficiency!



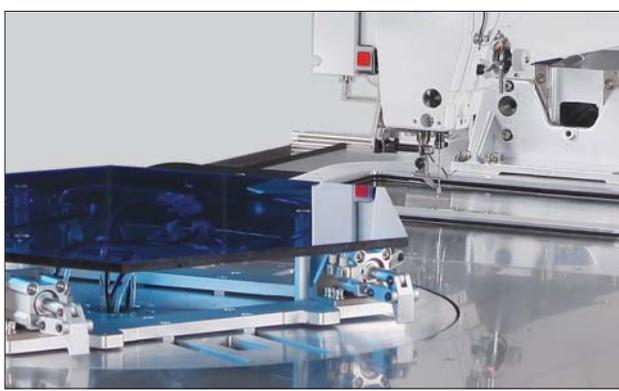
NS-AT6101-3

电子花样机

智能专用机

套结机

电子锁眼机



高效稳定的旋转机构和夹扣机构  
Efficient and stable structure of rotating and clip



便捷舒适的操作控制台  
Convenient and comfortable operation console

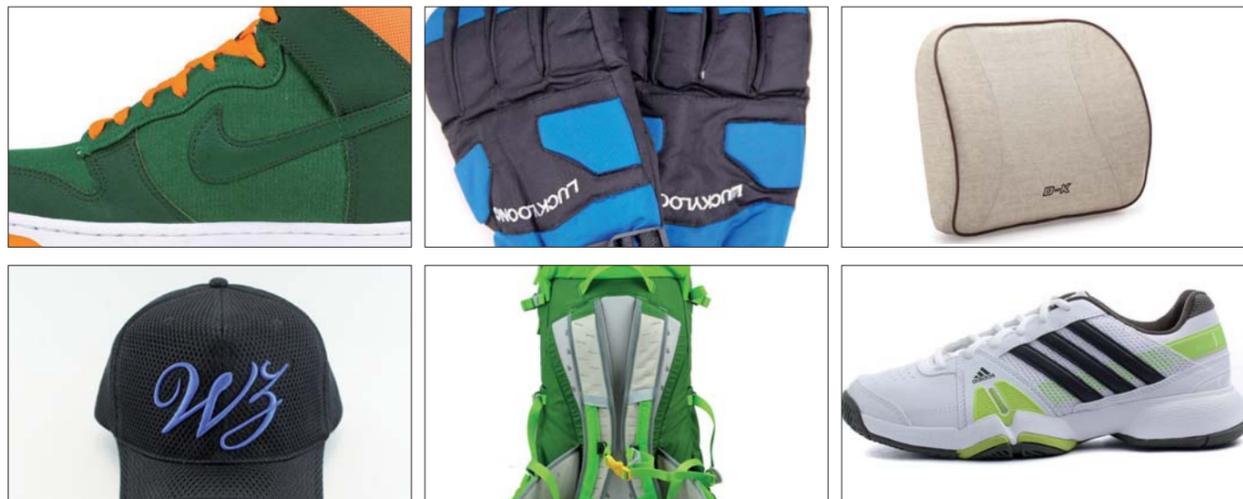
## 产品特点 Product features

1. 三旋转工作台机可实现同一面料上多层次组合花样、同一设备连续缝制，提高设备稼动率，从而极大的提高生产效率。
2. 缝制与装夹同步，消除操作者 / 设备等待的时间浪费，提高工作效率；
3. 自动对位、自动感应读取缝制花样；
4. 可连续自动切换多种花样；
5. 适用于多品种小批量多层组合模板；
6. 传统工序3倍，可**节省1人**。

投资回报：按照人均月工资**4000元**，全年可节省**4000x12=48000元**

1. Three rotary working table can achieve the same fabric on the multi-level combination of patterns, the same equipment continuous sewing, improve equipment稼动率, which greatly improve production efficiency.
  2. Sewing and clamping synchronization, eliminating the operator / equipment waiting for the time to waste, improve work efficiency;
  3. Automatic alignment, automatic sensor to read the sewing pattern;
  4. Can automatically switch a variety of patterns automatically;
  5. Applicable to multi-species small batch multi-layer combination template;
  6. 3 times the traditional process, can **save 1 person**.
- Return on investment: in accordance with the monthly wage of **4,000 RMB** per year, the annual savings of **4000 x 12 = 48,000 RMB**

## 应用实例 Application example



## 产品规格 Specifications

规格 Specification	NS-AT6101-3
线迹 Stitch	单针平缝 Single-needle flat seam
最高缝纫速度 Max. sewing speed	2800 rpm
缝制区域(X×Y) Sewing area (X × Y)	最大Max. 400 × 300mm
送布装置 Feeding device	伺服马达驱动 Intermittent feed (pulsed motor drive)
针距 Stitch length	0.05-12.7mm
最大针数 Max. number of stitches	20000针/1个图案 20000 needle / 1 pattern
压脚驱动方式 Press the foot drive mode	气动 pneumatic
压脚高度 Height of presser foot	最大Max. 30mm
两步压脚 Two-step presser foot	一体式压脚 One-piece presser foot
间歇压上升量 Intermittent pressure rise	22 mm
间歇压上行程 Intermittent pressure on the trip	0或(or)2 - 10 mm (出厂设置 factory setting: 3mm)
使用旋梭 Hooks	两倍摆梭 (标准摆梭是选配件) Twice the shuttle (standard shuttle is optional)
扫线装置 Sweep line device	标准装备 Standard equipment
切线装置 Tangent device	标准装备 Standard equipment
夹线器 Gripper	可变电子夹线器 Variable electronic gripper
马达 Motor	AC伺服马达750W AC servo motor 750W
电源 Power supply	单相Single phase100-120V、200-240V、三相Three phase 200-240V、380-415V、350V
气压 Air pressure	0.5Mpa、1.8L/min